Attorney Docket No.: GISZ 2 00031

## DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original and joint inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

## MOLD-REMOVAL CASTING METHOD AND APPARATUS

the speci	fication of which:			
[X]	is attached hereto	ŗ j	was filed on as Application So and was amended	i on
				(if applicable)
<b>[.]</b>	was filed as PCT		n	
	I have reviewed and un		ts of the above id	lentified specification, including
	e duty to disclose infor litle 37, Code of Federa			mination of this application in
application(s) for at least one country the box, any forest	patent or inventor's certi y other than the United S	ficate, or 365(a) of a tates of America, lis tent or inventor's c	ny PCT internation ted above and have crtificate, or of ar	§ 119 or 365(b) of any foreign anal application which designated to also identified below, by check my PCT international application
Prior Foreign App	plication			
(Number)	(Country)	(Day/Mo	onth/Year Filed)	Certified Copy Attached?
I hereby claim the	benefit under 35 U.S.C	C. 119(e) of an Unit	ed States provisio	nal application(s) listed below.
60/394,713 Application No(s)	July 9, 2002 (Day/Month/Year			application numbers are iority data sheet attached
international appli f each of the clai application in the the duty to discle Regulations Code	cation designating the Ums of this application is: manner provided by the se material information	United States of Ame not disclosed in the first paragraph of T which is material available between the	orica, listed below prior United State itle 35, United St to patentability a	States application(s) or any PCT and, insofar as the subject matter as application or PCT International ates Code, § 112, I acknowledge defined in Title 37, of Federal e prior application and the national
U.S. Parent Appl or PCT Parent Nu		Filing Date D/YYYY)	Parent Paten	

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorneys to prosecute this application and transact all business in the United States Patent and Trademark Office connected therewith. Mark E. Bandy, Rog. No. 35,788 Reg. No. 50,218 Edward T. Kennedy, Reg. No. 48,478 Patrick R. Roche, Reg. No. 29,580 Reg. No. 33,000 James E. Scarbrough, Reg. No. 47,056 Alan C. Brandt, Richard M. Klein, Reg. No. 41,687 Reg. No. 19,598 Reg. No. 28,383 Ann M. Skerry, Reg. No. 45,655 John P. Cornely, Thomas B. Kocovsky, E. Kent Daniols, Sandra M. Koenig. Reg. No. 33,722 Mark S. Svat, Reg. No. 34,261 Reg. No. 37,123 Reg. No. 33,961 Brian E. Turung. Reg. No. 35,394 Joseph D. Dreher, Scott A. McCollister, Matthew P. Dugan, Reg. No. 44,663 James W. McKee, Reg. No. 26,482 Robert V. Vickers, Reg. No. 19,504 Christopher B. Fagan, Reg. No. 22,987 Richard J. Minnich, Reg. No. 24,175 Gregory S. Vickers, Reg. No. 45,180 Joseph B. Waters, Patrick D. Floyd, Reg. No. 39,671 Jay F. Moldovanyi, Reg. No. 29,678 Reg. No. 50,427 Thomas L. Young, Reg. No. 28,924 Reg. No. 48,843 Judo A. Pry, Reg. No. 38,340 Philip J. Moy, Rcg. No. 31,280 Reg. No. 37,841 Reg. No. 34,185 Timothy E. Nauman, Erik J. Overberger, Steven M. Haas. John S. Zanghi, Reg. No. 32,283 Reg. No. 48,556 Michael E. Hudzinski, Sue Ellen Phillips, Reg. No. 32,046 DIRECT TELEPHONE CALLS TO: DIRECT ALL CORRESPONDENCE TO: Jay F. Moldovanyi Jay F. Moldovanyi Telephone: 216/861-5582 Fay, Sharpo, Fagan, Minnich & McKee, LLP Facsimile: 216/241-1666 1100 Superior Avenue, 7th Floor E-mail: jmoldovanyi@faysharpe.com Cleveland, OH 44114-2518

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both under § 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

Full name of first join	it inventor: John R. Gi	rassi
Inventor's Signature	& Coune	Date: And July 2003
Residence:	Kennesaw, Georgia	•
Country of Citizenship	o: United States of America	
Post Office Address:	1558 Ridenour Parkway Kennesaw, Georgia 30152	
Full name of second j	oint inventor: John Camp	bell
Inventor's Signature:_		Date:
Residence:	West Malvern WR14 4BJ United Kingdom	
Country of Citizenship	):	•
Post Office Address:	Park Road West Malvern WR14 4BJ United Kingdom	

Full name of third joint inventor:

George W. Kuhlman

Inventor's Signature:

Residence:

Coral Springs, Florida

Country of Citizenship: United States of America

Post Office Address:

12627 N.W. 8th Court Coral Springs, FL 33071